| | | 1 | |
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| PREPARED BY : | DATE | | SPEC No. LD-10456 F |
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| | | SHARP | ISSUE : Aug. 21, 1998 |
| APPROVED BY : | DATE | TET LIQUED OBVOTAL DISBLAY COOL | PAGE : 16 pages |
| | | TFT LIQUID CRYSTAL DISPLAY GROUT SHARP CORPORATION | APPLICABLE GROUP |
| | | | TFT Liquid Crystal Display |
| | | SPECIFICATION | Group |
| | TF | CE SPECIFICATION T-LCD Module DEL 21S1LH02 | Rev.D |
| | 'S APROVAL | | |
| DATE | | | |
| BY | | PRESEM | maket Takedo |

RECORDS OF REVISION

LQ121S1LH02

| SPEC No. | 1 S 1 L H 0 2 DATE | REVISED | | SUMMARY | N | OTE |
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| SPEC NO. | DATE | No. | PAGE | SOMMAR I | IN | OIE |
| LD-10456 | Aug. 21, 1998 | INU. | TAUL | | 1 ST | Issue |
| LD-10436 LD-10456A | Aug. 21, 1998 Oct. 27, 1998 | A | 2 | Drowing No. 1 | 1 | Issue |
| LD-10430A | 001. 27, 1998 | A | 16 | Drawing No. : 2D-986-602 → 2D-987-548 | | |
| | | | 10 | $(TOLERANCE CCFT WIRE : 50+/-10 \rightarrow 50+/-5)$ | | |
| | | | | | | |
| | | | 2 | (excluding the molded protuberant portion of bezel.) | | |
| | | | 2 | 3.Mechanical specification *1.Note: excluding the molded | | |
| LD-10456B | Nov. 08, 1999 | В | 5 | Vcc current dissipation (Additional modelwith "T" driver IC) | 2 nd | Icano |
| LD-10430B | NOV. 08, 1999 | D | 3 | Max 380mA | 2 | Issue |
| | | | 13 | 11.Handling Precautions | | |
| | | | 15 | l)When some pressure | | |
| | | | | m)Duaring the moduleaging, | | |
| | | | | n)When handling LCD modules | | |
| | | | 13 | * | | |
| | | | 15 | 12.Packing form c)Carton size : 367(W) X 304(H) X 222(D) | | |
| | | | | \rightarrow 251(W) X 304(H) X 222(D) \rightarrow 251(W) X 318(H) X 410(D) | | |
| | | | 14 | Lot No.Label: | | |
| | | | 14 | Additional model (with "T" driver IC) | | |
| | | | 15 | Fig4.Packing Form | | |
| | | | 15 | - Label on the shipping carton - | | |
| LD-10456C | Dec. 08, 1999 | С | 2 | Unit outline dimensions | 3 rd | Issue |
| LD-10430C | Dec. 00, 1777 | C | 2 | $(\max)5.5(D)$ $(\max)5.7(D)*$ | 5 | 15500 |
| | | | | note1)excluding the molded protuberant | | |
| | | | | portion of bezel. | | |
| | | | 16 | Unit outline dimensions | | |
| | | | 10 | $(\max)5.5(D) \rightarrow (\max)5.7(D)^*$ | | |
| | | | | * This is the value including the molded protuberant portion of bezel. | | |
| | | | | The change is only for a clearer description of the unit outline dimension, | | |
| | | | | but has no influence on the specifications or LCD module. | | |
| LD-10456D | Jul. 12, 2000 | D | 2 | Drawing No.: 2D-986-603 → 2D-986-602 | 4 th | Issue |
| | | | 16 | Fig1.Outline Dimensions have been corrected. | | |
| | | | | Drawing No.: 2D-986-603 → 2D-986-602 | | |
| LD-10456E | Oct. 25, 2000 | Е | 2 | Outline Dimension have been changed. | 5 th | Issue |
| | | | | thickness (max)5.7mm \rightarrow (max)6.0mm | | |
| | | | | Drawing No.: 2D-986-602 → 2D-00X-529 | | |
| | | | 5 | Vcc current dissipation(additional model with"T"driverIC) | | |
| | | | | have been canceled. | | |
| | | | 14 | Lot No.Label:"Rev.D"Marking have been added, | | |
| | | | L | and additional model have been canceled. | | |
| | | | 15 | The label of certon box:"D"Marking have been added, | | |
| | | | L | and additional model have been canceled. | | |
| | | | 16 | Outline Dimension have been changed. | | |
| | | | | thickness (max)5.7mm \rightarrow (max)6.0mm | | |
| | | | | Drawing No.: 2D-986-602 → 2D-00X-529 | | |
| LD-10456F | Nov. 09, 2000 | F | 2 | Mechanical specifications have been changed. | 6 th | Issue |
| | | | | thickness (max)6.0mm \rightarrow (max)5.7mm | | |
| | | | | Mass (max)430g,(typ)410g \rightarrow (max)410g,(typ)400g | | |
| | | | | Drawing No.: 2D-00X-529 → 2D-00Y-518 | | |
| | | | 16 | Outline Dimension have been changed. | | |
| | | | | thickness (max)6.0mm \rightarrow (max)5.7mm | | |
| | | | | Drawing No.: 2D-00X-529 \rightarrow 2D-00Y-518 | | |

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The device listed in these specification sheets was designed and manufactured for use in OA equipment.

In case of using the device for applications such as control and safety equipment for transportation(aircraft, trains, automobiles, etc.), rescue and security equipment and various safety related equipment which require higher reliability and safety, take into consideration that appropriate measures such as fail-safe functions and redundant system design should be taken.

Do not use the device for equipment that requires an extreme level of reliability, such as aerospace applications, telecommunication equipment(trunk lines), nuclear power control equipment and medical or other equipment for life support.

SHARP assumes no responsibility for any damage resulting from the use of the device which does not comply with the instructions and the precautions specified in these specification sheets.

Contact and consult with a SHARP sales representative for any questions about this device.

1. Application

This specification applies to a color TFT-LCD module, LQ121S1LH02 Rev.D.

2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, control circuit and power supply circuit and a backlight unit. Graphics and texts can be displayed on a 800 X 3 X 600 dots panel with 262,144 colors by using LVDS (Low Voltage Differential Signaling) system for interface and supplying +3.3V DC supply voltage for TFT-LCD panel driving and supply voltage for backlight.

The TFT-LCD panel used for this module has very high aperture ratio. A low-reflection and higher-colorsaturation type color filter is also used for this panel. Therefore, high-brightness and high-contrast image, which is suitable for the multimedia use, can be obtained by using this module.

Optimum viewing direction is 6 o'clock.

Backlight-driving DC/AC inverter is not built in this module.

[Features]

- 1) High aperture panel ; high-brightness or low power consumption.
- 2) Brilliant and high contrast image.
- 3) Small footprint and thin shape.
- 4) Light weight.

| Parameter | Specifications | Unit |
|----------------------------|-------------------------------------|-------|
| Display size | 31 (12.1") Diagonal | cm |
| Active area | 246.0 (H) X 184.5 (V) | mm |
| Pixel format | 800 (H) X 600 (V) | pixel |
| | (1 pixel = R+G+B dots) | |
| Pixel pitch | 0.3075 (H) X 0.3075 (V) | mm |
| Pixel configuration | R,G,B vertical stripe | |
| Display mode | Normally white | |
| Unit outline dimensions *1 | 275.0 (W) X 199.0 (H) X (max)5.7(D) | mm |
| Mass | MAX. 410 | gg |
| | TYP. 400 | gg |
| Surface treatment | Anti-glare and hard-coating 2H | |
| | Low reflection (~5%) | |

3. Mechanical Specifications

*1.Note: excluding backlight cables.

Outline dimensions is shown in Fig. (Drawing No.: 2D-00Y-518)

4. Input Terminals

4-1. TFT-LCD panel driving

CN1 (LVDS signals and +3.3V DC power supply) Using connector : FI-SEB20P-HF(JAE)

Corresponding connector: FI-SE20M (JAE) or FI-S20S (JAE)

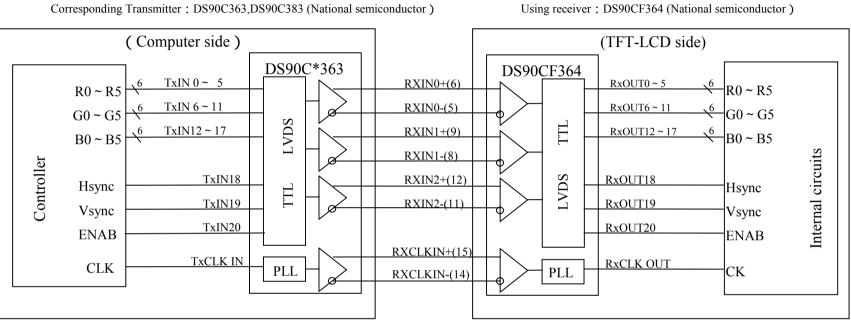
| Pin No. | Symbol | Function | Remark |
|---------|-----------------|--|--------|
| 1 | V _{CC} | +3.3V power supply | |
| 2 | V _{CC} | +3.3V power supply | |
| 3 | GND | | |
| 4 | GND | | |
| 5 | RXIN0- | Differential data input, CH0 (negative) | LVDS |
| 6 | RXIN0+ | Differential data input, CH0 (positive) | LVDS |
| 7 | GND | | |
| 8 | RXIN1- | Differential data input, CH1 (negative) | LVDS |
| 9 | RXIN1+ | Differential data input, CH1 (positive) | LVDS |
| 10 | GND | | |
| 11 | RXIN2- | Differential data input, CH2 (negative) | LVDS |
| 12 | RXIN2+ | Differential data input, CH2 (positive) | LVDS |
| 13 | GND | | |
| 14 | RXCLK IN- | Differential clock input (negative) | LVDS |
| 15 | RXCLK IN+ | Differential clock input (positive) | LVDS |
| 16 | GND | | |
| 17 | Reserved | This should be electrically opened during operation. | |
| 18 | Reserved | This should be electrically opened during operation. | |
| 19 | GND | | |
| 20 | GND | | |

[Note 1]To obtain the proper relation between LVDS signals and actual digital data signals,

the digital signals should be inputted into the transmitter as described in the next section, 4-2.

[Note 2]The shielding case is connected with signal GND.

4-2 Interface block diagram



Corresponding Transmitter : DS90C363,DS90C383 (National semiconductor)

4-3. Backlight driving

CN2 : BHSR-02VS-1(JST)

Mating connector : SM02B-BHSS-1-TB(JST)

| Pin no. | symbol | function |
|---------|----------------|-----------------------|
| 1 | $V_{\rm HIGH}$ | Power supply for lamp |
| | | (High voltage side) |
| 2 | $V_{\rm LOW}$ | Power supply for lamp |
| | | (Low voltage side) |

5. Absolute Maximum Ratings

| Parameter | Symbol | Condition | Ratings | Unit | Remark |
|---------------------------------|--------|-----------|-----------------|------|---------|
| Input voltage | VI | Ta=25°C | -0.3 to Vcc+0.3 | V | [Note1] |
| +3.3V supply voltage | Vcc | Ta=25 °C | 0 to + 4 | V | |
| Storage temperature | Tstg | - | -25 to +60 | °C | [Note2] |
| Operating temperature (Ambient) | Тора | - | 0 to +50 | °C | |

[Note1] LVDS signals

[Note2] Humidity: 95%RH Max. at Ta=<40°C.

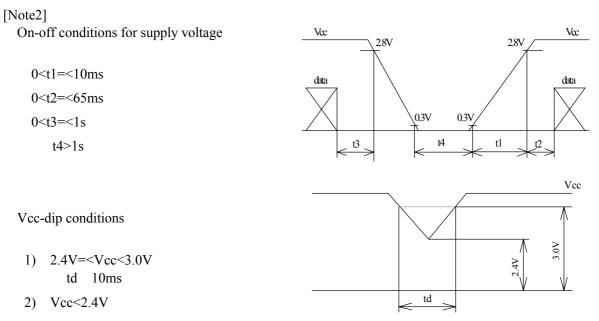
Maximum wet-bulb temperature at 39°C or less at Ta>40 °C.

No condensation.

6. Electrical Characteristics

| -1.TFT-LCD panel driving Ta=25 °C | | | | | | | | Ta=25 °C |
|-----------------------------------|----------------------|----------------|-----------------|---------|------|---------|--------------|---------------|
| | Parameter | | Symbol | Min. | Тур. | Max. | Unit | Remark |
| | Supply voltage | | Vcc | +3.0 | +3.3 | +3.6 | V | [Note2] |
| Vcc | Current dissipation | | Icc | - | 220 | 300 | mA | [Note3] |
| | | | | | | 100 | X 7 | |
| Per | missive input ripple | e voltage | V _{RP} | - | - | 100 | mVp-p | Vcc=+3.3V |
| Inpu | t voltage range | | VΙ | 0 | - | 2.8 | V | |
| Diffe | erential input | High | V _{TH} | - | - | Vсм+100 | mV | $V_{CM}=1.2V$ |
| thre | eshold voltage | Low | V _{TL} | Vсм-100 | - | - | mV | [Note1] |
| Input impedance | | R _T | - | 100 | - | Ω | Differential | |
| | | | | | | | | input |

[Note1] V_{CM} : Common mode voltage of LVDS driver.



Vcc-dip conditions should also follow the On-off conditions for supply voltage

[Note3] Typical current situation : 16-gray-bar pattern.

Vcc=+3.3V

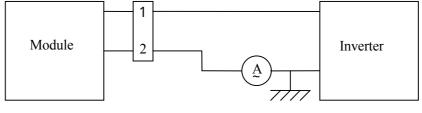
| RGB GSO ↓ | RGB GS4 ↓ | R G B G S 8 ↓ | | 8 G B S 5 6 ↓ | R G B G S 6 0 ↓ |
|-----------------|-----------------|---------------------|----|---------------------|-----------------------|
| | | | _> | | |
| | | | | | |

6-2. Backlight driving

The backlight system is an edge-lighting type with single CCFT (Cold Cathode Fluorescent Tube). The characteristics of the lamp are shown in the following table.

| Parameter | Symbol | Min. | Тур. | Max. | Unit | Rem | ark |
|------------------------|-------------|-------|------|------|-------|------------------------|---------|
| Lamp current range | $I_{\rm L}$ | 2.0 | 2.5 | 6.0 | mArms | [Note1] | |
| Lamp power consumption | P_{L} | - | 1.6 | - | W | Y _L =70cd/m | 2 |
| Lamp frequency | FL | 30 | 50 | 60 | kHz | [Note2] | |
| Kick-off voltage | Vs | - | - | 1350 | Vrms | Ta=25 °C | |
| | | - | - | 1450 | Vrms | Ta=0 °C [| [Note3] |
| Lamp life time | LL | 10000 | - | - | hour | [Note4] | |

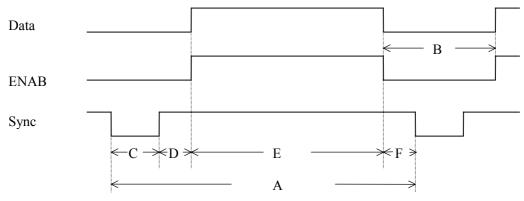
[Note1] Lamp current is measured with current meter for high frequency as shown below.



* 2 pin is V_{LOW}

- [Note2] Lamp frequency may produce interference with horizontal synchronous frequency, and this may cause beat on the display. Therefore lamp frequency shall be detached as much as possible from the horizontal synchronous frequency and from the harmonics of horizontal synchronous to avoid interference.
- [Note3] The voltage above this value should be applied to the lamp for more than 1 second to startup. Otherwise the lamp may not be turned on.
- [Note4] Lamp life time is defined as the time when either (1) or (2) occurs in the continuous operation under the condition of Ta= $25 \,^{\circ}$ C and IL= $6.0 \,$ mArms.
 - (1) Brightness becomes 50% of the original value under standard condition.
 - (2) Kick-off voltage at Ta=0 °C exceeds maximum value, 1450 Vrms.
- Note) The performance of the backlight, for example life time or brightness, is much influenced by the characteristics of the DC-AC inverter for the lamp. When you design or order the inverter, please make sure that a poor lighting caused by the mismatch of the backlight and the inverter (miss-lighting, flicker, etc.) never occur. When you confirm it, the module should be operated in the same condition as it is installed in your instrument.
- 7. Timing characteristics of input signals
- 7-1. Timing characteristics

(These are specified at the digital inputs/outputs of LVDS transmitter/receiver.)



| | T 7 . • 1 | | `` |
|----|------------------|----------|------------|
| | Vartical | timino | r I |
| • | Vertical | LIIIIIIE | <u> </u> |
| `` | | · 2 | , <i>,</i> |

| Item (symbol) | Min. | Тур. | Max. | Unit | 備考 |
|--------------------------------------|------|------|------|------|----------|
| Vsync cycle (T _{VA}) | - | 17.6 | - | ms | Negative |
| | 628 | 666 | 798 | line | |
| Blanking period(T _{VB}) | 28 | 66 | - | line | |
| Vsync pulse width (T _{VC}) | 2 | 4 | 6 | line | |
| Back porch (T _{VD}) | 23 | 23 | 23 | line | |
| Vsync pulse width+Back porch | 25 | 27 | 29 | line | |
| $(T_{VC}+T_{VD})$ | | | | | |
| Active display area (T_{VE}) | 600 | 600 | 600 | line | |
| Front porch (T _{VF}) | 3 | 39 | - | line | |

(Horizontal timing)

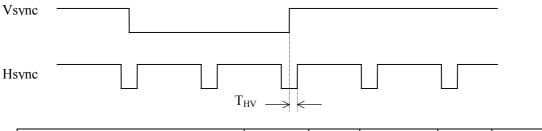
| Item (symbol) | Min. | Тур. | Max. | Unit | Remark |
|--|------|------|------|-------|----------|
| Hsync cycle (T _{HA}) | 20.8 | 26.4 | - | μs | Negative |
| | 1024 | 1056 | 1100 | clock | |
| Blanking period (T _{HB}) | 32 | 256 | - | clock | |
| Hsync pulse width (T _{HC}) | 4 | 128 | 200 | clock | |
| Back porch (T _{HD}) | 58 | 88 | 170 | clock | |
| Active display area (T _{HE}) | 800 | 800 | 800 | clock | |
| Front porch (T _{HF}) | 0 | 40 | - | clock | |

(Clock signal)

| Item | Min. | Тур. | Max. | Unit | Remark |
|-----------|------|------|------|------|---------|
| Frequency | - | 40 | 42 | MHz | [Note1] |

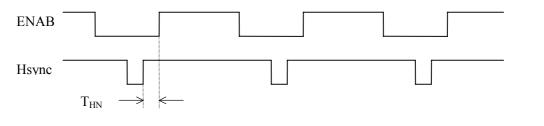
[Note1] In case of lower frequency, the deterioration of display quality, flicker etc., may be occurred.

(Hsync-Vsync Phase difference)



| Item(symbol) | Min. | Тур. | Max. | Unit | Remark |
|---|------|------|-----------------------------------|-------|--------|
| Hsync-Vsync Phase difference (T _{HV}) | 0 | - | T _{HA} - T _{HC} | clock | |

(Hsync-ENAB Phase difference)

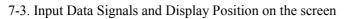


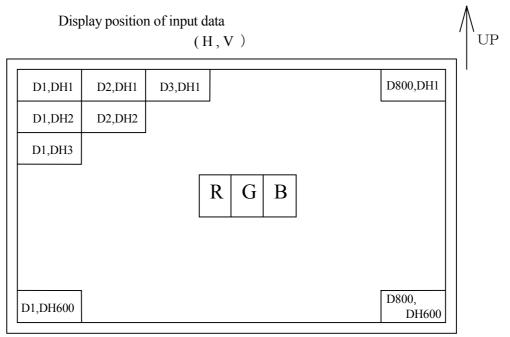
| Item | Min. | Тур. | Max. | Unit | Remark |
|--|------|------|----------------------|-------|--------|
| Hsync-ENAB Phase difference (T _{HN}) | 58 | 88 | T _{HA} -930 | clock | |

7-2 Display position

| Item | Standards | Beginning | Ending | Unit | Remark |
|------------|----------------------|-----------|--------|-------|---------|
| Horizontal | rising edge of ENAB | 0 | 800 | clock | |
| | rising edge of Hsync | 88 | 888 | clock | [Note1] |
| Vertical | rising edge of Vsync | 23 | 623 | line | |

[Note1]In case that ENAB signal is fixed to low level. Do not keep ENAB signal high during operation.





8. Input Signals, Basic Display Colors and Gray Scale of Each Color

| 1 | Colors & | out Signais | , D ub | | piùj | 00101 | | Data : | | | | 0101 | | | | | | | | |
|---------------------|------------|--------------|---------------|----|------|-------|----|--------|--------------|----|----|------|----|----|----|-----------|----|----|----|----|
| | Gray scale | GrayScale | R0 | R1 | R2 | R3 | R4 | R5 | G0 | G1 | G2 | G3 | G4 | G5 | B0 | B1 | B2 | B3 | B4 | В5 |
| | Black | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | 0 | | 04 | 0 | 0 | 0 | 0 | | | 0 |
| | - | - | | | | | | | | 0 | | 0 | | | | | | 0 | 0 | |
| | Blue | - | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| Basi | Green | - | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| Basic Color | Cyan | - | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| lor | Red | - | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Magenta | - | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Yellow | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | White | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| G | Black | GS0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| ìray | Û | GS1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Gray Scale of Red | Darker | GS2 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| e of | ① 一 | → | | | | | | | | | | | | | | | | | | |
| Red | Û | ↓ | | | | | | | | | | | | | | | | | | |
| | Brighter | GS61 | 1 | 0 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Ţ. | GS62 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red | GS63 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Black | GS0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Gray Scale of Green | 仓 | GS1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Scal | Darker | GS2 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| e of | 仓 | \checkmark | | | | | | | | | | | | | | | | | | |
| Gree | Û | \downarrow | | | | | | | | | | | | | | | | | | |
| 'n | Brighter | GS61 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Û | GS62 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green | GS63 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Black | GS0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Jray | ۲ | GS1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 |
| Sca | Darker | GS2 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 |
| Gray Scale of Blue | Û | \downarrow | | | | | | | \checkmark | | | | | | | arepsilon | | | | |
| Blu | Û | \checkmark | | | | | | | | | | | | | | | | | | |
| CD | Brighter | GS61 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 1 |
| | Û | GS62 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 |
| | Blue | GS63 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |

0 :Low level voltage, 1 : High level voltage

Each basic color can be displayed in 64 gray scales from 6 bit data signals. According to the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

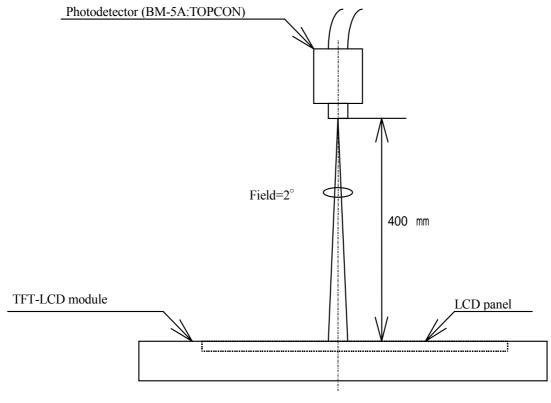
9. Optical Characteristics

| Para | ameter | Symbol | Condition | Min. | Тур. | Max. | Unit | Remark |
|--------------------|------------|-----------------|---------------|-------|-------|-------|-------------------|-------------------------|
| Viewing | Horizontal | θ21,θ22 | CR>10 | 45 | - | - | Deg. | [Note1,4] |
| angle | Vertical | θ11 | • | 10 | - | - | Deg. | |
| range | | θ12 | | 30 | - | - | Deg. | |
| Contr | ast ratio | CRn | θ=0° | 150 | - | - | | [Note2,4] |
| | | CRo | Optimum | - | 300 | - | | |
| | | | viewing angle | | | | | |
| Response | Rise | τr | θ=0° | - | 15 | - | ms | [Note3,4] |
| time | Decay | τd | | - | 30 | - | ms | |
| Chromatic | ity of | Х | | 0.263 | 0.313 | 0.363 | | [Note4] |
| white | white | | | 0.279 | 0.329 | 0.379 | | |
| Luminance of white | | Y _{L1} | | 50 | 70 | - | cd/m ² | IL=2.5mArms |
| [Note4] | | Y _{L2} | | 120 | 160 | - | | IL=6.0 _{mArms} |
| White U | Jniformity | w | | - | - | 1.45 | | [Note5] |

The measurement shall be executed 30 minutes after lighting at rating.

(typical condition: $I_L = 2.5$ mArms)

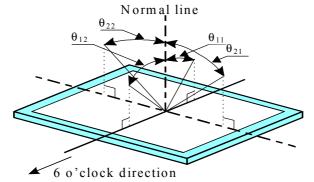
The optical characteristics shall be measured in a dark room or equivalent state with the method shown in Fig.3 below.



Center of the screen

Fig.3 Optical characteristics measurement method

[Note1]Definitions of viewing angle range:



[Note2]Definition of contrast ratio:

The contrast ratio is defined as the following.

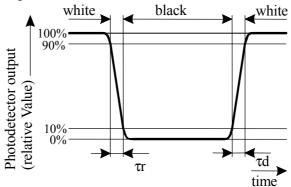
Contrast Ratio (CR) =

Luminance (brightness) with all pixels white

Luminance (brightness) with all pixels black

[Note3]Definition of response time:

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".



[Note4]This shall be measured at center of the screen.

[Note5]Definition of white uniformity: White uniformity is defined as the following with five measurements (A~E). B E 450 pixel

 $\delta_{\rm W} =$ <u>Maximum Luminance of five points(brightness)</u>

Minimum Luminance of five points(brightness)

10. Display Quality

The display quality of the color TFT-LCD module shall be in compliance with the Incoming Inspection Standard.

11.Handling Precautions

- a) Be sure to turn off the power supply when inserting or disconnecting the cable.
- b) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
- c) Since the front polarizer is easily damaged, pay attention not to scratch it.
- d) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- f) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.Handle with care.
- g) Since CMOS LSI is used in this module, take care of static electricity and injure the human earth when handling.
- h) Observe all other precautionary requirements in handling components.
- i) This module has its circuitry PCBs on the rear side and should be handled carefully in order not to be stressed.
- j) Laminated film is attached to the module surface to prevent it from being scratched. Peel the film off slowly just before the use with strict attention to electrostatic charges. Ionized air shall be blown over during the action. Blow off the 'dust' on the polarizer by using an ionized nitrogen gun, etc..
- k)Black PET sheet covers some electric components and handle with special care to avoid mechanical stress and shock on this PET surface.
- When some pressure is added onto the module from rear side constantly, it causes display nonuiformity issue, functional defect, etc. So, please avoid such design.
- m) Duaring the module aging , don't put protection film on the module surface.
- n) When handling LCD modules and assembling them into cabinets, please be noted that long-term storage in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the LCD modules.

12. Packing form

- a) Piling number of cartons : MAX.8
- b) Package quantity in one carton : 10pcs
- c) Carton size : 251 (W) × 318(H) × 410(D) mm
- d) Total mass of one carton filled with full modules : 5400 g

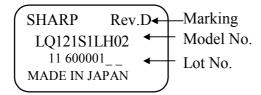
Packing form is shown in Fig. 4

| 13.Reliability | test items |
|----------------|------------|
|----------------|------------|

| No. | Test item | Conditions |
|-----|---------------------------------|---|
| 1 | High temperature storage test | Ta=60 °C 240h |
| 2 | Low temperature storage test | Ta=-25 °C 240h |
| 3 | High temperature | Ta=40 °C ; 95%RH 240h |
| | & high humidity operation test | (No condensation) |
| 4 | High temperature operation test | Ta=50 °C 240h |
| | | (The panel temp. must be less than 60 °C) |
| 5 | Low temperature operation test | Та=0 °С 240Н |
| 6 | Vibration test | Frequency :10 ~ 57Hz/Vibration width (one side):0.075mm |
| | (non- operating) | : 58 ~ 500Hz/Gravity:9.8m/s ² |
| | | Sweep time : 11 minutes |
| | | Test period : 3 hours |
| | | (1 hour for each direction of X,Y,Z) |
| 7 | Shock test | Max. gravity : 490m/s ² |
| | (non- operating) | Pulse width : 11ms, sine wave |
| | | Direction :+/- X,+/- Y,+/- Z |
| | | once for each direction. |

14. Others

1) Lot No. Label:



- Adjusting volume have been set optimally before shipment, so do not change any adjusted value. If adjusted value is changed, the specification may not be satisfied.
- 3) Disassembling the module can cause permanent damage and should be strictly avoided.
- 4) Please be careful since image retention may occur when a fixed pattern is displayed for a long time.
- 5) If any problem occurs in relation to the description of this specification, it shall be resolved through discussion with spirit of cooperation.

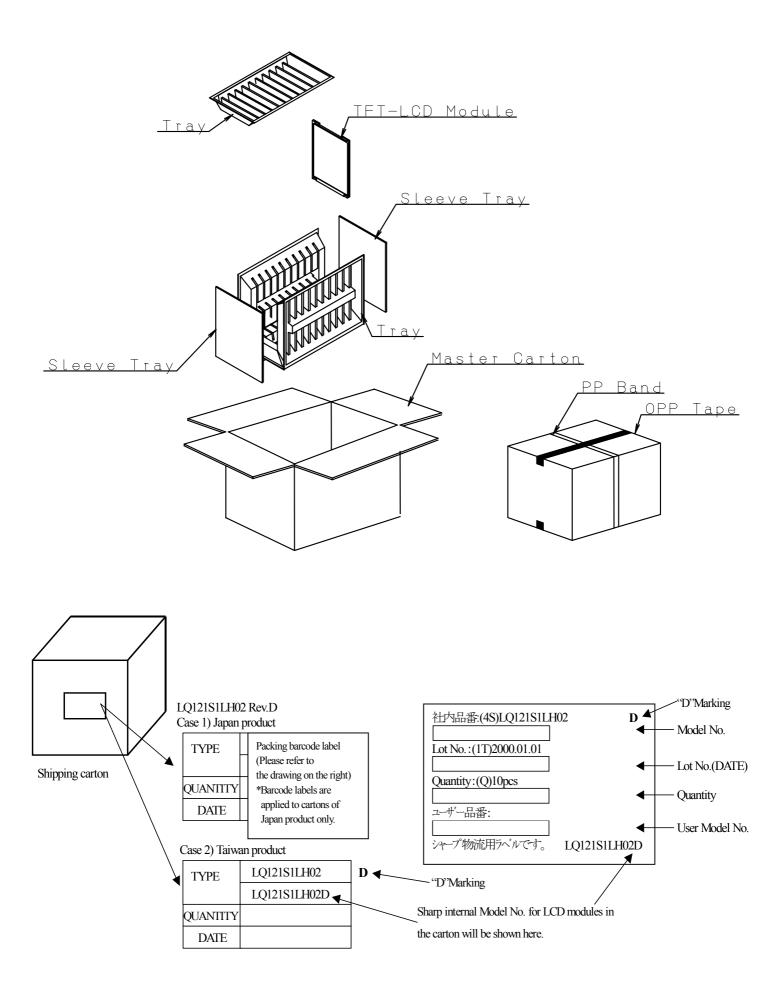


Fig4. Packing Form

